



# STANDARD

**ANSI/ASHRAE Addenda c, d, and f to  
ANSI/ASHRAE Standard 161-2007**

# Air Quality within Commercial Aircraft

These addenda were approved by the ASHRAE Standards Committee on January 26, 2013; by the ASHRAE Board of Directors on January 29, 2013; and by the American National Standards Institute on January 30, 2013.

These addenda were approved by a Standing Standard Project Committee (SSPC) for which the Standards Committee has established a documented program for regular publication of addenda or revisions, including procedures for timely, documented, consensus action on requests for change to any part of the standard. The change submittal form, instructions, and deadlines may be obtained in electronic form from the ASHRAE Web site ([www.ashrae.org](http://www.ashrae.org)) or in paper form from the Manager of Standards.

The latest edition of an ASHRAE Standard may be purchased from the ASHRAE Web site ([www.ashrae.org](http://www.ashrae.org)) or from ASHRAE Customer Service, 1791 Tullie Circle, NE, Atlanta, GA 30329-2305. E-mail: [orders@ashrae.org](mailto:orders@ashrae.org). Fax: 404-321-5478. Telephone: 404-636-8400 (worldwide), or toll free 1-800-527-4723 (for orders in US and Canada). For reprint permission, go to [www.ashrae.org/permissions](http://www.ashrae.org/permissions).

© 2013 ASHRAE

ISSN 1041-2336



**ASHRAE Standing Standard Project Committee 161**  
**Cognizant TC: TC 9.3 (Lead), Transportation Air Conditioning**  
**Co-cognizant TC: TC 4.3, Ventilation Requirements and Infiltration**  
**SPLS Liaison: Steven J. Emmerich**

Steven J. Tochilin, *Chair\**  
Paul A. Lebbin, *Vice Chair\**  
Peggy Bendfelt\*  
Andreas Bezold  
Frank Martin Brehany\*  
Brian Buchanan\*  
Karen J. Bull\*  
Graeme John Cleary  
Waller S. Clements\*

Gary Steven Dutt\*  
Houshang Ferdows  
Richard B. Fox\*  
John Mitchell Hall\*  
Michael Holland\*  
Byron W. Jones\*  
Benjamin Kalom  
Joshua B. Kelton\*

Erik Kuiper\*  
Michael Massoni\*  
Christopher S. McDaniel  
Jianlei Niu  
Robert C. Rebsamen\*  
Herbert Suithner\*  
Christine Q. Sun  
Judith Murawski\*  
Chris Witkowski

\*Denotes members of voting status when the document was approved for publication.

---

**ASHRAE STANDARDS COMMITTEE 2012–2013**

Kenneth W. Cooper, *Chair*  
William F. Walter, *Vice-Chair*  
Douglass S. Abramson  
Karim Amrane  
Charles S. Barnaby  
Hoy R. Bohanon, Jr.  
Steven F. Bruning  
David R. Conover  
Steven J. Emmerich  
Julie M. Ferguson

Krishnan Gowri  
Cecily M. Grzywacz  
Richard L. Hall  
Rita M. Harrold  
Adam W. Hinge  
Debra H. Kenney  
Jay A. Kohler  
Rick A. Larson

Mark P. Modera  
Janice C. Peterson  
Heather L. Platt  
Ira G. Poston  
Douglas T. Reindl  
James R. Tauby  
James K. Vallort  
Craig P. Wray  
Charles H. Culp, III, *BOD ExO*  
Constantinos A. Balaras, *CO*

Stephanie C. Reiniche, *Manager of Standards*

---

**SPECIAL NOTE**

This American National Standard (ANS) is a national voluntary consensus standard developed under the auspices of ASHRAE. *Consensus* is defined by the American National Standards Institute (ANSI), of which ASHRAE is a member and which has approved this standard as an ANS, as "substantial agreement reached by directly and materially affected interest categories. This signifies the concurrence of more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that an effort be made toward their resolution." Compliance with this standard is voluntary until and unless a legal jurisdiction makes compliance mandatory through legislation.

ASHRAE obtains consensus through participation of its national and international members, associated societies, and public review.

ASHRAE Standards are prepared by a Project Committee appointed specifically for the purpose of writing the Standard. The Project Committee Chair and Vice-Chair must be members of ASHRAE; while other committee members may or may not be ASHRAE members, all must be technically qualified in the subject area of the Standard. Every effort is made to balance the concerned interests on all Project Committees.

The Manager of Standards of ASHRAE should be contacted for:

- a. interpretation of the contents of this Standard,
- b. participation in the next review of the Standard,
- c. offering constructive criticism for improving the Standard, or
- d. permission to reprint portions of the Standard.

**DISCLAIMER**

ASHRAE uses its best efforts to promulgate Standards and Guidelines for the benefit of the public in light of available information and accepted industry practices. However, ASHRAE does not guarantee, certify, or assure the safety or performance of any products, components, or systems tested, installed, or operated in accordance with ASHRAE's Standards or Guidelines or that any tests conducted under its Standards or Guidelines will be nonhazardous or free from risk.

**ASHRAE INDUSTRIAL ADVERTISING POLICY ON STANDARDS**

ASHRAE Standards and Guidelines are established to assist industry and the public by offering a uniform method of testing for rating purposes, by suggesting safe practices in designing and installing equipment, by providing proper definitions of this equipment, and by providing other information that may serve to guide the industry. The creation of ASHRAE Standards and Guidelines is determined by the need for them, and conformance to them is completely voluntary.

In referring to this Standard or Guideline and in marking of equipment and in advertising, no claim shall be made, either stated or implied, that the product has been approved by ASHRAE.

**(This foreword is not part of this addendum. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)**

## FOREWORD

*Flame retardants are used extensively throughout aircraft for safety reasons, but there are health concerns associated with exposure to some of the chemical compounds used. Potential exposure of cabin occupants to these substances may come through dermal contact with materials containing*

*the flame retardants and through inhalation of dust that includes flame retardants. This addendum provides requirements and information about flame retardants to minimize exposure.*

**Note:** In this addendum, changes to the current standard are indicated in the text by underlining (for additions) and ~~strikethrough~~ (for deletions) unless the instructions specifically mention some other means of indicating the changes.

### Addendum c to Standard 161-2007

*Add a new Section 8.18 as shown below.*

#### 8.18 Flame Retardants

##### Control Measures

###### Design

i) Foams, fabrics, and carpets that contain less-toxic flame retardants, as compared to polybrominated diphenyl ethers (PBDEs), tris(1,3-dichloro-2-propyl) phosphate (TDCP) for example, shall be considered, provided that these alternative products still meet the flammability standards of 14 CFR 25.853 (compartment interiors) and 14 CFR 25.856 (thermal/acoustic insulation materials).

ii) Nontoxic alternatives to flame retardants are preferred, including materials that are less prone to fire hazard, such as untreated natural fibers. Using barrier fabrics or wrappings for foams is also preferred.

i) A flame retardant exposure control program should be developed and implemented for workers assigned to clean the cabin and install/refurbish cabin interiors. The program should minimize exposure to PBDEs and other flame retardants by teaching best work practices. Special care should be exercised when cleaning high dust areas, emptying vacuum bags, replacing old foam cushions, and laying carpet.

###### Maintenance

(This foreword is not part of this addendum. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

## FOREWORD

This addendum adds requirements and information about refrigerants to the standard. These refrigerants are used in vapor-compression refrigeration units and in vapor-compression cooling systems that are used on some aircraft

for galley cooling and other applications. Typically, vapor compression systems are not used for cabin environmental control systems on aircraft within the scope of this standard.

**Note:** In this addendum, changes to the current standard are indicated in the text by underlining (for additions) and ~~strikethrough~~ (for deletions) unless the instructions specifically mention some other means of indicating the changes.

## Addendum d to Standard 161-2007

Add a new Section 8.19 as shown below.

### 8.19 Refrigerants

#### Control Measures

Design	i) Design measures to minimize the potential for failures that may lead to leakage of refrigerant should be evaluated. The toxicity and ozone-depleting potential of refrigerants shall be considered.
Maintenance	i) Employees shall be trained and air-conditioning certified to use appropriate safety practices to prevent equipment damage and to minimize contact with refrigerants and the potential for their release.

Add a new Section A3.19 in informative Appendix A as shown below. Renumber the existing sections in Section A3 accordingly.

**A3.19 Refrigerants.** In most aircraft, regardless of size, refrigerants in vapor cycle air-conditioning units are used to cool food and beverages. In smaller aircraft, this technology is also sometimes used for cabin cooling. Airline crew and passengers may be exposed to these refrigerants if there is a leak, and maintenance crews may be exposed when servicing the systems. For galley cooling units, R-134a is currently the most commonly used refrigerant. Exposure concerns have been raised, both for materials safety and occupant health (FAA 1994). For example, gaskets, seals, motor windings, and insulation may deteriorate after contact with R-134a. Similar concerns have been raised about some possible replacement refrigerants. Reviews on the health hazards associated with exposure to R-134a are mixed. One human inhalation study reported no adverse effects over a range of exposures considerably higher and longer duration than recommended exposure guidelines (Emmens 2001). Conversely, some adverse health effects have also been reported for human inhalation of R-134a during controlled conditions, even though the exposures were within published exposure guidelines (USAF 1997). Dizziness and loss of concentration as well as skin and eye irritation have also been reported at concentrations within published exposure guidelines. Central nervous system depression, irregular heart beat, and even death by asphyxiation have been reported with exposure to especially high concentrations (EPA 2009). In the U.S., substitutes to R-134a are being studied for use in automobiles to harmonize with European initiatives (Monforte and Caretto 2009; EPA 2008a, 2008b). Human toxicity and flammability studies are necessary prior to using alternative refrigerants on commercial aircraft.

Add a new Section A4 as shown below.

## A4. APPENDIX A REFERENCES

Emmens, H.H., et al. 2000 Human safety and pharmacokinetics of the CFC alternative propellants HFC 134a (1,1,1,2-Tetrafluoroethane) and HFC 227 (1,1,1,2,3,3,3-Heptafluoropropane) following whole-body exposure. *Regulatory, Toxicology, and Pharmacology* 32:22–35.

EPA. 2008a. Refrigerant safety. Ozone Layer Protection, Alternatives/SNAP. U.S. Environmental Protection Agency, Washington, D.C.

EPA. 2008b. As posted in Federal Register, Vol.73, No. 114, Thursday, June 12, 2008; P. 33304. U.S. Environmental Protection Agency, Washington, D.C.

FAA. 2004. 1058.18—Chlorofluorocarbons and halon use at FAA facilities. Regulations and policies, U.S. Federal Aviation Administration, Washington, D.C. [www.faa.gov/documentLibrary/media/order/energy\\_orders/1050.18.pdf](http://www.faa.gov/documentLibrary/media/order/energy_orders/1050.18.pdf)

EPA. 2009. As posted in Federal Register Vol. 74, No. 1, Friday, January 2, 2009. Rules and regulations, pp 21–29. <http://epa.gov/fedrgstr/EPA-AIR/2009/January/Day-02/a31225.htm>.

Monforte, R., L. Caretto, L. 2009. Safety issues in the application of a flammable refrigerant gas in MAC systems from the OEM perspective. Report No. 2009-01-0541, SAE International, Warrendale, PA.

USAF. 1997. Human inhalation of halon 1301, HFC-134a and HFC-227ea for collection of pharmacokinetic data. Report No. AL/OE-TR-1997-0116. Toxicology Division, Wright-Patterson Air Force Base, United States Air Force Armstrong Laboratory.

**(This foreword is not part of this addendum. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)**

## FOREWORD

*This addendum is intended to reflect the fact that at least one new aircraft design does not use bleed air for cabin ventilation and pressurization and that this or similar approaches offer a way to reduce or eliminate the potential*

*for bleed air contamination from lubricating oil or hydraulic fluid.*

**Note:** In this addendum, changes to the current standard are indicated in the text by underlining (for additions) and ~~strikethrough~~ (for deletions) unless the instructions specifically mention some other means of indicating the changes.

## Addendum f to Standard 161-2007

***Revise Item "i" in the Design category of Control Measures in Section 8.2, as follows.***

### 8.2 General

#### Control Measures

##### Design

- i) The APU inlet and engines inlets can potentially be an entry points for hydraulic fluid, fuel, oil, and deicing fluid. Means to limit the ingestion of these fluids should be evaluated during the design phase (prevention through design). One example is the use of dedicated compressors for outside air supply, rather than the more traditional bleed air systems, which may minimize the potential entry of engine/APU contaminants into the cabin air. Other Previous design considerations that have been implemented include included changing the location of the APU inlet and/or the installing installation of a physical barrier either around or in front of the inlet to physically divert contaminants from entering the inlet (e.g., raise the APU inlet off the surface of the aircraft, install aircraft or install a diverter ahead of the APU inlet). Airlines and manufacturers should consider the necessity and feasibility of applying these measures to the fleet.

## **POLICY STATEMENT DEFINING ASHRAE'S CONCERN FOR THE ENVIRONMENTAL IMPACT OF ITS ACTIVITIES**

ASHRAE is concerned with the impact of its members' activities on both the indoor and outdoor environment. ASHRAE's members will strive to minimize any possible deleterious effect on the indoor and outdoor environment of the systems and components in their responsibility while maximizing the beneficial effects these systems provide, consistent with accepted standards and the practical state of the art.

ASHRAE's short-range goal is to ensure that the systems and components within its scope do not impact the indoor and outdoor environment to a greater extent than specified by the standards and guidelines as established by itself and other responsible bodies.

As an ongoing goal, ASHRAE will, through its Standards Committee and extensive technical committee structure, continue to generate up-to-date standards and guidelines where appropriate and adopt, recommend, and promote those new and revised standards developed by other responsible organizations.

Through its *Handbook*, appropriate chapters will contain up-to-date standards and design considerations as the material is systematically revised.

ASHRAE will take the lead with respect to dissemination of environmental information of its primary interest and will seek out and disseminate information from other responsible organizations that is pertinent, as guides to updating standards and guidelines.

The effects of the design and selection of equipment and systems will be considered within the scope of the system's intended use and expected misuse. The disposal of hazardous materials, if any, will also be considered.

ASHRAE's primary concern for environmental impact will be at the site where equipment within ASHRAE's scope operates. However, energy source selection and the possible environmental impact due to the energy source and energy transportation will be considered where possible. Recommendations concerning energy source selection should be made by its members.

**ASHRAE · 1791 Tullie Circle NE · Atlanta, GA 30329 · [www.ashrae.org](http://www.ashrae.org)**

#### **About ASHRAE**

ASHRAE, founded in 1894, is an international organization of some 50,000 members. ASHRAE fulfills its mission of advancing heating, ventilation, air conditioning, and refrigeration to serve humanity and promote a sustainable world through research, standards writing, publishing, and continuing education.

For more information or to become a member of ASHRAE, visit [www.ashrae.org](http://www.ashrae.org).

To stay current with this and other ASHRAE standards and guidelines, visit [www.ashrae.org/standards](http://www.ashrae.org/standards).

ASHRAE also offers its standards and guidelines on CD-ROM or via an online-access subscription that provides automatic updates as well as historical versions of these publications. For more information, visit the Standards and Guidelines section of the ASHRAE Online Store at [www.ashrae.org/bookstore](http://www.ashrae.org/bookstore).